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Health Notions, Volume 5 Number 2 (February 2021) ISSN 2580-4936 HASH(0x7f306b193bc8)/hn50201 HASH(0x7f306b193f70) 4 1(CA)HASH(0x7f306b195a50) 4Environmental Health Department, Poltekkes Kemenkes Surabaya, Indonesia ABSTRACT In general, inpatient health care facilities produce infectious and non-infectious waste 0.3 mg/ day. Non-infectious waste that is burned in an incinerator without a chimney filter, can cause particles, CO, SO2, NOx (air pollutants) and cause environmental pollution. This study aims to make a chimney filter design with a Scrubber model on an incinerator at the Public Health Center, Maospati District, Magetan Regency to reduce the amount of air pollutants emitted. This type of research is experimental research. This research designed a particle trapping device, gas by spraying water into the scrubber. HASH(0x7f306b195f90) scrubber (3.2 liters / minute, 4 liters / minute, 5.6 liters / minute). The dependent variables of this study were particles, SO2, NOx, CO. Data collection using a digital gas detector method in the form of a UV spectrophotometer. Data were analyzed descriptively, HASH(0x7f306b1963c8) in a table based on air emission quality standards from thermal waste processing. The results illustrate that the use of a chimney scrubber filter with water spraying 3.2 liters / minute, 4 liters / minute, HASH(0x7f306b1966b0). In addition, this tool can also reduce NOx gas and particles, but not yet below the quality standard. The conclusion from the results of this study is particulate emission air pollutants, gas SO2, CO, NOx. the incinerator can be lowered by modifying variations by spraying water 3.2 liters / minute, 4 liters / minute, 5.6 liters / minute on the chimney scrubber filter on the incinerator. Keywords: incinerator; scrubber; water discharge variations; particle; gas INTRODUCTION Background The waste problem is a crucial problem that impacts the side of life.

HASH(0x7f306b19a4e8)HASH(0x7f306b19aa10) are also considered as a contributor to a source of waste (2). Air pollution differs from one place to another because of it differences in lighting conditions, humidity, temperature, wind and rain that will behas a major influence in the spread and diffusion of air pollutants emitted either on a local scale (the city) or a regional scale (city and surrounding areas) (3). According to Permenkes number 7 of 2019, it is stated that to achieve compliance with environmental health quality standards and health requirements and to protect health workers, patients, visitors including the community around the hospital from various diseases and / or health problems that arise due to environmental risk factors it is necessary organized hospital environmental health (4). Therefore, based on these regulations, environmental health facilities must 41 | Publisher: Humanistic Network for Science and Technology Health Notions, Volume 5 Number 2 (February 2021) ISSN 2580-4936 always pay attention to air quality in the environment. Moreover, health facilities that carry out waste processing using incinerators. HASH(0x7f306b19ab18) at the Public Health Center, Maospati District, Magetan Regency, data on the volume of noninfectious waste (medical waste and non-medical waste) were obtained about 0.3 m per day. Waste production is processed by burning it with an incinerator. The results of the combustion process in the form of particles, CO, SO2, NOx (Emission Air) are discharged into the air, polluting the ambient air. Based on these conditions, this study seeks to help solve problems that may be caused by incinerating waste burning. This study modifies the reduction in the amount of emitted air pollutants (particles, CO gas, SO2, NOx) resulting from the combustion process which is discharged into the air by installing a Scrubber-style chimney filter device on the incinerator. Purpose The purpose of this research is to design a chimney filter with a Scrubber model on an incinerator and to describe the level of reduction in the amount of air pollutants emitted after using the Scrubber chimney filter on the Incinerator.

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HASH(0x7f306b19c7a8). This research designed a particle trapping device, gas by spraying water into the scrubber. The design of this research HASH(0x7f306b19ca18) the researcher designs the chimney scrubber filter and tests its ability to capture particles, polluting air pollutants(5). HASH(0x7f306b19a7e8) scrubber (3.2 liters / minute, 4 liters / minute, 5.6 liters / minute). The dependent variables of this study were particles, gas SO2, NOx, CO. Data collection using a digital gas detector method in the form of a UV spectrophotometer. The data were analyzed using descriptive statistics, comparing the research data with the emission quality standard data and thermal waste processing activities. Presentation of data HASH(0x7f306b19cfd0) in a table based on air emission quality standards from thermal waste processing. RESULTS Kinds of Nozzle The results of the first phase of research covering the design of a chimney filter for a scrubber model, manufacturing of tools, assembling tools, prototyping tools were as follows: Water volume 5.6 liters/minute Nozzle 1 = 1.6 L/m Nozzle 2 = 2.4 L/m Nozzle 3 = 1.6 L/mMaterial from Copper Figure 1. Kinds of Nozzle, a spray device on the chimney filter in the scrubber model Figure 1 shows that there were 3 nozzles used in the chimney scrubber filter. The nozzle was made of copper material, each nozzle had a different spray power every minute. The volume of water flowing from the three nozzles was 5.6 L / minute. Scrubber body Scrubber Size: 1. Inlet diameter 4 dim 2. The diameter of the cone is 4 dim 3. The height of the carriage is 0.2 m 4. Scrubber diameter 0.5m 5. Scrubber height 1.2 m 6. Wastewater tanks 7. Body material from Galfanis with a thickness of 0.5 ml. Figure 2. The chimney filter scrubber body 42 | Publisher: Humanistic Network for Science and Technology Health Notions, Volume 5 Number 2 (February 2021) ISSN 2580-4936 Figure 2 is the scrubber body shape which shows the body sizes which include, inlet diameter, chimney diameter, chimney height, scrubber diameter, scrubber height, waste water tank and scrubber body material. Scrubber Prototype 1. Air outlet emissions 2. Scrubber body 3. Chimney 4. Wastewater tanks 5. Water pump, water distribution pipe and water spray nozzle 6. Clean water tub Figure 3. Scrubber prototype Figure 3 is an image of the Scrubber Prototype which includes the important parts, namely the emission air channel, scrubber body, chimney, waste water tank, water pump, water distribution pipe and water spray nozzle, clean water tub. Air Emission Observations Table 1. Observation results of smoke color before and after spraying based on the volume of water in liters / minute No Spray volume Before spray After spray 1 3.2 I/m Black Smoke Color White Smoke Color 2 4.0 I/m Black Smoke Color White Smoke Color 3 5.6 I/m Black Smoke Color White Smoke Color Table 1 shows the results of observations of the change in the color of the chimney smoke after being sprayed with water 3.2 l / m, 40 l / m, 5.6 l / m. The chimney smoke released before being sprayed with water was black and after spraying with water there is a change in color, namely the resulting chimney smoke is white. Laboratory Examination Results Table 2 is the result of research from laboratory examination of air emissions after spraying. From the results of laboratory examinations, it was known that the chimney emission air after being sprayed with water as much as 3.2 liters / minute contains a total of 832 mg / Nm<sup>o</sup> of particulates. This particulate value was above the emission quality standard parameter for the thermal waste processing business or activity, which was 120 mg / Nm. Sulfur Dioxide (SO2) 182 mg / Nm is lower than the parameter, which was 210 mg / Nm³, Nitrogen Oxide (NOx) 875 mg / Nm was higher than the parameter, namely 470 mg / Nm, Carbon Monoxide (CO) 415 mg / Nm<sup>9</sup> was lower of the parameter, namely 625 mg / Nm. However, NOx gas and particulate matter could not decrease until it was below the emission air quality standard value. 43 | Publisher: Humanistic Network for Science and Technology Health Notions, Volume 5 Number 2 (February 2021) ISSN 2580-4936 Table 2 Laboratory inspection results for air emissions after spraying No Spray volume Emission air

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parameters Laboratory results mg / Nmº 1 3.2 l/m Particulate 832 SO2 182 NOx 857 CO 415 2 4.0 l/m Particulate 756 SO2 160 NOx 784 CO 308 3 5.6 I/m Particulate 687 SO2 136 NOx 736 CO 210 Emission Air Quality Standards Table 3. Emission Air Quality Standard HASH(0x7f306b19d4c8) / 8/2016 No Parameter Maximum limit (mg / Nm²) 1 Particulate 120 2 SO2 210 3 NOx 470 4 CO 625 Table 3 is the standard of emission air quality according to the HASH(0x7f306b19d630) parameters set for particulate matter were 120 mg / Nm3, SO2 is 210 mg / Nm3, NOx of 470 mg / Nm3, CO of 625 mg / Nm3. DISCUSSION In this study, the tool used to separate emission air pollutants is a scrubber, by spraying the liquid into the scrubber room. The liquid material that is sprayed to bind CO, NOx, SOx gas from the combustion process is water (H2O). According to Arief R. Soemarno. Eko N is stated that when the gas passes through the packing column (the chimney), water condensation occurs which drops down into the evaporation tank. When it descends, the water will come in contact with the combustion exhaust gases, and can function as a scrubber that can absorb the tar in the exhaust gas. Thus it can reduce the tar in the combustion exhaust gas before being discharged into the outside air (7). Opinion Samsu DN. One effective way to reduce NOx is to use the Exhaust Gas Recirculation (EGR) method with the addition of a venturi scrubber. NOx drops by 32.26% because the moisture content is carried into the combustion chamber so that NOx has decreased (8). The results of Fatkhurrahman's research, explained that the tool used to separate particulate air pollutants is a scrubber, by spraying liquid into the scrubber room. The liquid material that is sprayed for the absorber or to bind the particles from the combustion process is water (H2O) (9). A venturi packed scrubber using water as an absorber, the water flowing through the throat, can reduce particulate matter as a parameter of air pollutants. The research results of the chimney scrubber filter with water spraying as much as 3.2 liters / minute can reduce the amount of air pollutants, Sulfur Dioxide (SO2) and Carbon Monoxide (CO) emissions below the emission air quality standard. However, NOx gas and particulate matter could not decrease until below the emission air quality standard value. This research is an effort to reduce the elements of air pollution due to waste processing by combustion. HASH(0x7f306b1a07a8) Trilaksono BP, 2002 which states that the impact of processing waste by burning or incinerators still causes losses, including the exhaust gas from the combustion process which has the potential to pollute the environment due to the content of toxic materials such as dioxin substances. In addition, exhaust gas is the carrier for most of the CO2 that causes global warming (10,11). The results of the research on the chimney scrubber filter model with spraying water as much as 4 liters / minute can reduce the amount of air pollutants, Sulfur Dioxide (SO2) and Carbon Monoxide (CO) emissions below the emission air quality standard. However, NOx gas and particulate matter could not decrease until below the emission air quality standard value. 44 | Publisher: Humanistic Network for Science and Technology Health Notions, Volume 5 Number 2 (February 2021) ISSN 2580-4936 The results of the research on the chimney scrubber filter model with spraying water as much as 5.6 liters / minute can reduce the amount of air pollutants, Sulfur Dioxide (SO2) and Carbon Monoxide (CO) emissions below the emission air quality standard. However, NOx gas and particulate matter could not decrease until below the emission air quality standard value. According to Trisaksono, to overcome environmental pollution due to combustion exhaust gases and ash particles from burning waste, the incenerator is equipped with dust collector equipment and nitrogen oxide or sulfur oxide reduction equipment (12). The research also explains the advantages and disadvantages of using an incinerator; The advantage of using an incenerator is its ability to reduce a large proportion of the volume of waste from its landfill and generate electrical energy. - The disadvantages of its use are due to the release of large amounts of CO2

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which is the cause of global warming as well as the tendency for toxic gases to be released along with the release of exhaust gases into the air (12,13). CONCLUSION The conclusion of this research is based on the <u>results of</u> laboratory examinations, <u>it is known that</u> the chimney emission air after being sprayed with water as much as 5.6 liters / minute contains a total of 687 mg / Nm<sup>o</sup> of particulates. The particulate value is above the particulate required quality standard for emission of thermal waste processing businesses and / or activities, which is 120 mg / Nm², Sulfur Dioxide (SO2) 136 mg / Nm<sup>3</sup> is lower than the required standard, namely 210 mg / Nm³, Nitrogen Oxide (NOx) 736 mg / Nm³ higher than required, namely 470 mg / Nm³, Carbon Monoxide (CO) 210 mg / Nm³ lower than required, namely 625 mg / Nm<sup>3</sup>. The design of the incinerator scrubber chimney filter can reduce the amount of particulate emission air pollutants, SO2 gas, CO gas, NOx gas. REFERENCES 1. Prasetiyadi, Wiharja, Wahyono S. Teknologi Penanganan Emisi Gas Dari Insinerator Sampah Kota. JRL. 2018;11(2):85-95. 2. Kemenkes RI. Peraturan Menteri Kesehatan Republik Indonesia Nomor 75 Tahun 2014 Tentang Pusat Kesehatan Masyarakat. Jakarta: Kementerian Kesehatan; 2014. 3. Kuat P, Burhan M. Penyehatan Udara. Bahan Ajar Kesehatan Lingkungan. Jakarta: Badan PPSDM Kesehatan Kemenkes RI; 2018. 4. Kemenkes RI. Peraturan Menteri Kesehatan Republik Indonesia Nomor 7 Tahun 2019 Tentang Kesehatan Lingkungan Rumah Sakit. Jakarta: Kementerian Kesehatan RI; 2019. 5. Sugiyono. Metode Penelitian Kuantitatif Kualitatif. Bandung: Alfabeta; 2010. 6. Kemen LH. Peraturan Menteri Lingkungan Hidup dan Kehutanan Republik Indonesia Nomor P.70/Menlhk/Setjen/Kum.1/8/2016 Tentang Baku Mutu Emisi Usaha Dan/Atau Kegiatan Pengolahan Sampah Secara Termal. Jakarta: Kemen LH; 2016. 7. Arief R, Soemarno, Eko N. Perancangan insinerator fixed bed updraft terintegrasi dengan scrubber untuk memisahkan tar. Prosiding Sentia Politeknik Negeri Malang. 2016;8:2085-2347. 8. Samsu DN, I Made A, Aguk ZM. Fathallah. Studi Experimental Penggunaan Venturi Scrubber dan Cyclonic Separator Untuk Meningkatkan Kinerja pada Sistem Exhaust Gas Recirculation (EGR) dalam Menurunkan NOX pada Motor Diesel. Jurnal Teknik ITS. 2012;1(1). 9. Fatkhurrahman. Venturi packed scrubber sebagai pengendali cemaran partikulat pada industri pengecoran logam tungku induksi. Jurnal Riset Industri (Journal of Industrial Research). 2014;8(2):91–100. 10. Latief AS. Manfaat Dan Dampak Penggunaan Insinerator Terhadap Lingkungan. Jurnal Teknis Jurusan Teknik Mesin Politeknik Negeri Semarang. 2012;05(1):20-22. 11. Trisaksono BP. Pengelolaan Dan Pemanfaatan Sampah Menggunakan Teknologi Incenerator, Jurnal Teknologi Lingkungan. 2002;3(1):17-23. 12. Mukono HJ. Aspek Kesehatan Pencemaran Udara. Surabaya: Pusat Penerbitan dan Percetakan Unair (AUP); 2015. 45 | Publisher: Humanistic Network for Science and Technology